

TABLE OF CONTENTS

	Page
Section 1: The Need for Reliability	
1.1 Customer Expectations	3
1.2 Market Competition	6
1.3 Availability	11
1.4 Life Cycle Costs	14
1.5 Liability	21
1.6 Military Needs.....	25
Section 2: Reliability and Maintainability Basics	
2.1 Reliability and Maintainability Definitions	35
2.2 Bathtub Curve.....	38
2.3 Statistical Distributions.....	39
2.4 Reliability and Maintainability Figures-of-Merit	41
Section 3: R&M Requirements and Programs	
3.1 Customer R&M Requirements	
3.1.1 Performance Based Requirements.....	47
3.1.2 Quantitative Reliability Requirements.....	51
3.1.3 Quantitative Maintainability Requirements.....	55
3.1.4 Quantitative Testability/Diagnostic Requirements.....	56
3.1.5 R&M Information for Proposals	59
3.2 R&M Program Requirements	
3.2.1 Product Development Phase Terminology.....	60
3.2.2 Reliability Program Elements.....	61
3.2.3 R&M Activity Priorities	66
3.2.4 Nondevelopmental Item (NDI) Considerations	67
Section 4: Source Selection	
4.1 Evaluation Criteria for Supplier Reliability and Maintainability	73
Section 5: Design	
5.1 Part Reliability Concerns	
5.1.1 Parts Selection, Application and Control	79
5.1.2 Special Part Considerations	88
5.1.3 Part Stress Derating.....	95
5.1.4 Part Failure Mode/Mechanisms.....	98
5.2 Assembly Reliability Concerns	
5.2.1 Thermal Management.....	103
5.2.2 Interconnection Techniques.....	105
5.2.3 Power Supply Design Checklist.....	110
5.2.4 Testability Criteria (Assembly Level).....	112
5.3 Equipment/System Reliability Concerns	
5.3.1 System Fault Tolerance	115
5.3.2 Environmental Characterization.....	118
5.3.3 Critical Item Reliability.....	123

5.3.4	Software Reliability	125
5.3.5	Testability Criteria (System Level)	132
5.3.6	System Electromagnetic Guidelines	134
5.3.7	Mechanical Systems.....	136
5.3.8	Unique Considerations for Dormancy.....	142
5.3.9	System Maintainability Concepts	145
5.3.10	Product Review Questions	147

Section 6: Analysis

6.1	Types of Reliability Analyses	153
6.2	Reliability Modeling.....	156
6.3	Reliability Prediction Methods	163
6.3.1	Use of Existing Reliability Data	168
6.3.2	Weibull Analysis	169
6.3.3	Reliability Adjustment Factors.....	175
6.3.4	Reliability Prediction of Dormant Products.....	177
6.3.5	Reliability Prediction of Mechanical Components.....	179
6.3.6	Reliability Prediction of Surface Mount Technology (SMT).....	189
6.3.7	Reliability Prediction of Software.....	195
6.3.8	Reliability Prediction Checklist.....	197
6.4	Failure Modes, Effects and Criticality Analysis (FMECA).....	198
6.5	Fault Tree Analysis (FTA)	204
6.6	Worst Case Circuit Analysis (WCCA).....	211
6.7	Sneak Circuit Analysis.....	218
6.8	Durability Analysis.....	223
6.9	Maintainability Analysis.....	228
6.10	Testability Analysis	230
6.11	Reliability Centered Maintenance (RCM)	231
6.12	Maintainability/Testability Analysis Checklist	235
6.13	Finite Element Analysis.....	236
6.14	Thermal Analysis	238
6.15	Electromagnetic Analysis.....	243

Section 7: Testing

7.1	Reliability Test Strategies.....	249
7.2	Design of Experiments	257
7.3	Accelerated Life Testing.....	263
7.4	Maintainability/Testability Test Strategies	269
7.5	Environmental Stress Screening (ESS)	277
7.6	Electromagnetic Testing.....	281
7.7	Failure Reporting and Corrective Action System (FRACAS)	284

Section 8: Production/Operation

8.1	Manufacturing Variability	295
8.2	Quality and Reliability Improvement.....	301
8.3	Root Cause Failure Analysis.....	308
8.4	Lifetime Extension Assessment.....	315

Section 9: Reliability Related Concepts		
9.1	Concurrent Engineering.....	325
9.2	Benchmarking.....	329
9.3	Total Quality Management.....	333
9.4	ISO-9000.....	342
9.5	Reliability Physics.....	345
Appendix A:	Operational Parameter Translation.....	349
Appendix B:	Example R&M Requirements for the Supplier Specification or Statement of Work.....	355
Appendix C:	Warranties	365
Appendix D:	Example Electronic Design Guidelines.....	377
Appendix E:	Parts Count Reliability Prediction.....	391
Appendix F:	Reliability Demonstration Testing.....	407
Appendix G:	Reliability Growth Testing	421
Appendix H:	Maintainability/Testability Demonstration Testing.....	427
Appendix I:	Reliability and Maintainability Information Sources	433
Appendix J:	R&M Standardization Documents, Rome Laboratory Technical Reports, and Reliability Analysis Center Publications.....	447
Appendix K:	Reliability and Maintainability Education Sources	473
Appendix L:	R&M Software Sources.....	479
Appendix M:	Acronyms.....	485