

TABLE OF CONTENTS

	Page
1.0 INTRODUCTION	1
1.1 Purpose of WCCA.....	1
1.2 Value of WCCA.....	1
2.0 BACKGROUND AND PRELIMINARY WCCA INFORMATION	2
2.1 Basic Guidelines and Overview of WCCA.....	2
3.0 WORST CASE CIRCUIT ANALYSIS GUIDELINES	3
3.1 WCCA Initialization	3
3.1.1 Review of System Requirements and Specifications	3
3.2 WCCA Profile	5
3.2.1 Functional Breakdown/Theory of Operation	5
3.2.2 Establishing Scope of Analysis.....	7
3.2.3 Part Database Development	8
3.2.4 Method of Analysis.....	9
3.2.5 Case Stress Analysis	10
3.2.6 Worst Case Performance Analysis	11
3.2.7 Document Production	11
4.0 PART DATABASE DEVELOPMENT AND GUIDELINES.....	13
4.1 Sources of Component Tolerance Variation	13
4.2 Part Statistics.....	15
4.3 Part Tolerance Calculations.....	17
4.3.1 Resistor Example (RNR50)	18
4.3.2 Capacitor Example (CKR05).....	23
4.3.3 Semiconductors	31
4.3.4 Digital IC's.....	31
4.3.4.1 Temperature Effects on Digital Circuits	31
4.3.4.2 Supply Voltage Variations.....	32
4.3.4.3 Load Capacitance Effects	32
4.3.4.4 Line Delays.....	34
4.3.4.5 End-of-Life Derating.....	34
4.3.4.6 CMOS Considerations.....	34
4.4 Linear IC's	35
4.5 Applicable Documents.....	35

5.0	WORST CASE CIRCUIT ANALYSIS (WCCA) TECHNIQUES AND METHODS	37
5.1	Worst Case Part Stress Analysis	37
5.2	Worst Case Circuit Performance Analysis	49
5.2.1	Circuit Performance Parameters To Be Examined	49
5.2.2	Circuit Sensitivity And Monotonicity	51
5.2.3	Numerical Analysis Techniques	53
5.2.3.1	Extreme Value Analysis	54
5.2.3.2	Root-Sum-Squared (RSS)	56
5.2.3.3	Monte Carlo Analysis (MCA)	60
5.2.4	Computer Aided Tools	62
6.0	WORST CASE CIRCUIT ANALYSIS (WCCA) EXAMPLES	65
6.1	Digital Circuit Example	65
6.1.1	General Circuit Description	65
6.1.2	Overview Of Theory Of Operation	68
6.1.3	Critical Timing Parameters	69
6.1.4	Worst Case Timing Analysis	69
6.1.5	Digital Example Conclusions and Recommendations	76
6.2	Analog Circuit Example	76
6.2.1	Circuit Description/Theory Of Operation	77
6.2.2	Analog Part Database	77
6.2.3	Band-Pass Requirement/Specification	78
6.2.4	Worst Case Analysis	78
6.2.4.1	Extreme Value Analysis	79
6.2.4.2	Root-Sum-Squared Analysis	80
6.2.5	Monte Carlo Analysis	85
6.2.6	Analog Circuit Conclusions	87

LIST OF FIGURES

FIGURE 1: MIL-STD-785B TASK 206..... 4
 FIGURE 2: GENERAL WCCA FLOWCHART 6
 FIGURE 3: FUNCTIONAL BLOCK DIAGRAM OF A POWER SUPPLY..... 7
 FIGURE 4: EXCERPT FROM MIL-STD-199C 19
 FIGURE 5: EXCERPT FROM MIL-STD-198E 25
 FIGURE 6: CMOS TRANSITION POINTS 35
 FIGURE 7: CIRCUIT FOR WC STRESS EXAMPLE..... 43
 FIGURE 8: PART STRESS DATA SHEET 44
 FIGURE 9: MONOTONIC AND NON-MONOTONIC FUNCTIONS..... 53
 FIGURE 10: PROBABILITY DENSITY OF GAIN 59
 FIGURE 11: MCA PROGRAM..... 61
 FIGURE 12: CLOCK GENERATOR CIRCUIT 66
 FIGURE 13: TEMPERATURE EFFECTS ON PROPAGATION DELAY 71
 FIGURE 14: POWER SUPPLY EFFECTS ON PROPAGATION DELAY 72
 FIGURE 15: 10-KHZ SALLEN-KEY BAND PASS FILTER CIRCUIT 77
 FIGURE 16: f_o DISTRIBUTION WITH NO BIAS OFFSETS..... 82
 FIGURE 17: FREQUENCY SHIFTS DUE TO BIAS VARIATIONS 82
 FIGURE 18: SALLEN-KEY BANDPASS FILTER MONTE CARLO PROGRAM...86

LIST OF TABLES

TABLE 1: PART TYPES VS. PRINCIPAL SOURCES OF VARIATION..... 13
 TABLE 2: AFFECTED PARAMETERS VS. SOURCE OF VARIATION 14
 TABLE 3: DETERMINATION OF MIN AND MAX VALUES 16
 TABLE 4: AREAS OF NORMAL PROBABILITY CURVE..... 24
 TABLE 5: EXAMPLE RESISTOR DATA SHEET..... 24
 TABLE 6: EXAMPLE CAPACITOR DATA SHEET..... 30
 TABLE 7: TYPICAL COMPONENT FACTORS TO BE EVALUATED 39
 TABLE 8: ANALOG CIRCUIT PARAMETERS 52
 TABLE 9: ANALYSIS METHOD CROSS REFERENCE..... 54
 TABLE 10: RESULTS OF MCA 60
 TABLE 11: BIAS AND RANDOM COMPONENT VARIATION 77
 TABLE 12: WORST CASE PART PARAMETER TOLERANCE EXTREMES..... 78
 TABLE 13: PIECE-PART PARAMETER VARIATIONS FROM DATABASE..... 80
 TABLE 14: EQUIVALENT PARAMETER VARIATIONS 80
 TABLE 15: POSITIVE COMPONENT SENSITIVITY AND STANDARD
 DEVIATION 84
 TABLE 16: NEGATIVE COMPONENT SENSITIVITY AND STANDARD
 DEVIATION 85
 TABLE 17: MONTE CARLO RESULTS..... 87
 TABLE 18: SAMPLE WCCA RESULTS 87