
TABLE OF CONTENTS

Section	Page
1.0 SCOPE.....	1-1
1.1 Introduction.....	1-1
1.2 Application.....	1-1
1.3 Organization.....	1-1
2.0 REFERENCED DOCUMENTS.....	2-1
2.1 Government Documents	2-1
2.1.1 Specifications, Standards and Handbooks	2-1
2.2 Other Referenced Documents.....	2-3
3.0 DEFINITIONS OF TERMS AND ACRONYMS AND ABBREVIATIONS.....	3-1
3.1 Introduction	3-1
3.2 Definitions	3-1
3.3 List of Abbreviations and Acronyms.....	3-21
4.0 GENERAL STATEMENTS	4-1
4.1 Introduction and Background	4-1
4.2 The System Engineering Process	4-2
4.2.1 Systems Engineering and IPTs	4-3
4.2.2 The Four Steps of Systems Engineering	4-3
4.3 System Effectiveness	4-7
4.3.1 R/M Considerations in System Effectiveness	4-8
4.4 Factors Influencing System Effectiveness	4-8
4.4.1 Equipment of New Design	4-8
4.4.2 Interrelationships Among Various System Properties	4-9
4.5 Optimization of System Effectiveness	4-11
5.0 RELIABILITY/MAINTAINABILITY/AVAILABILITY THEORY	5-1
5.1 Introduction	5-1
5.2 Reliability Theory	5-1
5.2.1 Basic Concepts	5-2
5.3 Statistical Distributions Used in Reliability Models	5-8
5.3.1 Continuous Distributions	5-8
5.3.1.1 Normal (or Gaussian) Distribution	5-8
5.3.2 Examples of Reliability Calculations Using the Normal Distribution.....	5-14
5.3.2.1 Microwave Tube Example	5-14
5.3.2.2 Mechanical Equipment Example	5-15
5.3.3 Lognormal Distribution	5-16
5.3.3.1 Fatigue Failure Example	5-17

TABLE OF CONTENTS

TABLE OF CONTENTS

Section		Page
5.3.4	Exponential Distribution	5-17
	5.3.4.1 Airborne Fire Control System Example	5-18
	5.3.4.2 Computer Example	5-18
5.3.5	Gamma Distribution	5-19
	5.3.5.1 Missile System Example	5-21
5.3.6	Weibull Distribution	5-22
	5.3.6.1 Example of Use of Weibull Distribution	5-23
5.3.7	Discrete Distributions	5-24
	5.3.7.1 Binomial Distribution	5-24
	5.3.7.1.1 Quality Control Example	5-24
	5.3.7.1.2 Reliability Example	5-25
5.3.8	Poisson Distribution	5-26
	5.3.8.1 Example With Permissible Number of Failures	5-27
5.4	Failure Modeling	5-28
5.4.1	Typical Failure Rate Curve	5-28
5.4.2	Reliability Modeling of Simple Structures	5-30
	5.4.2.1 Series Configuration	5-31
	5.4.2.2 Parallel Configuration	5-32
	5.4.2.3 K-Out-Of-N Configuration	5-35
5.5	Bayesian Statistics in Reliability Analysis	5-37
5.5.1	Bayes' Theorem	5-38
	5.5.1.1 Bayes' Example (Discrete Distribution)	5-39
	5.5.1.2 Bayes' Example (Continuous Distribution)	5-42
5.6	Maintainability Theory	5-44
5.6.1	Basic Concepts	5-45
5.6.2	Statistical Distributions Used in Maintainability Models	5-48
	5.6.2.1 Lognormal Distribution	5-49
	5.6.2.1.1 Ground Electronic System Maintainability Analysis Example	5-51
	5.6.2.2 Normal Distribution	5-63
	5.6.2.2.1 Equipment Example	5-65
	5.6.2.3 Exponential Distribution	5-67
	5.6.2.3.1 Computer Example	5-68
	5.6.2.4 Exponential Approximation	5-70
5.7	Availability Theory	5-70
5.7.1	Basic Concepts	5-72
5.7.2	Availability Modeling (Markov Process Approach)	5-73
	5.7.2.1 Single Unit Availability Analysis (Markov Process Approach)	5-75

TABLE OF CONTENTS

Section	Page
5.8	R&M Trade-Off Techniques 5-83
5.8.1	Reliability vs Maintainability..... 5-83
5.9	References For Section 5 5-88
6.0	RELIABILITY SPECIFICATION, ALLOCATION, MODELING AND PREDICTION 6-1
6.1	Introduction 6-1
6.2	Reliability Specification 6-1
6.2.1	Methods of Specifying the Reliability Requirement..... 6-1
6.2.2	Description of Environment and/or Use Conditions 6-3
6.2.3	Time Measure or Mission Profile 6-5
6.2.4	Clear Definition of Failure 6-6
6.2.5	Description of Method(s) for Reliability Demonstration 6-7
6.3	Reliability Apportionment/Allocation 6-7
6.3.1	Introduction 6-7
6.3.2	Equal Apportionment Technique 6-10
6.3.3	ARINC Apportionment Technique (Ref. [6]) 6-11
6.3.4	Feasibility-Of-Objectives Technique (Ref. [7]) 6-13
6.3.5	Minimization of Effort Algorithm 6-16
6.4	Reliability Modeling and Prediction 6-19
6.4.1	Introduction 6-19
6.4.2	General Procedure 6-21
6.4.2.1	Item Definition 6-22
6.4.2.2	Service Use Profile 6-22
6.4.2.3	Reliability Block Diagrams 6-24
6.4.2.4	Mathematical/Simulation Models 6-24
6.4.2.5	Part Description 6-24
6.4.2.6	Environmental Data 6-24
6.4.2.7	Stress Analysis 6-24
6.4.2.8	Failure Distributions 6-25
6.4.2.9	Failure Rates 6-25
6.4.2.10	Item Reliability 6-25
6.4.3	Tailoring Reliability Models and Predictions 6-25
6.4.4	Reliability Modeling 6-26
6.4.4.1	Reliability Block Diagrams 6-26
6.4.4.2	Reliability Modeling Methods 6-29
6.4.4.2.1	Conventional Probability Modeling Method 6-29
6.4.4.2.1.1	Series Model 6-29
6.4.4.2.1.2	Parallel Models 6-30
6.4.4.2.1.3	Series-Parallel Models 6-32
6.4.4.2.2	Boolean Truth Table Modeling Method 6-33

TABLE OF CONTENTS

Section		Page
7.2.5	Parts Management Plan Evaluation Criteria	7-20
	7.2.5.1 Quality Improvement Program	7-20
	7.2.5.2 Quality Assurance	7-20
	7.2.5.2.1 Part Qualification	7-21
	7.2.5.2.2 Production Quality Assurance	7-24
	7.2.5.3 Assembly Processes	7-26
	7.2.5.4 Design Criteria	7-28
7.3	Derating	7-30
	7.3.1 Electronic Part Derating	7-30
	7.3.2 Derating of Mechanical and Structural Components	7-32
7.4	Reliable Circuit Design	7-38
	7.4.1 Transient and Overstress Protection	7-38
	7.4.1.1 On-Chip Protection Networks	7-40
	7.4.1.2 Metal Oxide Varistors (MOVs)	7-42
	7.4.1.3 Protective Diodes	7-43
	7.4.1.4 Silicon Controlled Rectifier Protection	7-43
	7.4.1.5 Passive Component Protection	7-44
	7.4.1.6 Protective Devices Summary	7-47
	7.4.1.7 Protection Design For Parts, Assemblies and Equipment	7-48
	7.4.1.8 Printed Wiring Board Layout	7-49
	7.4.1.9 Shielding	7-50
	7.4.1.10 Grounding	7-52
	7.4.1.11 Protection With MOVs	7-54
	7.4.1.12 Protection With Diodes	7-57
	7.4.2 Parameter Degradation and Circuit Tolerance Analysis	7-62
	7.4.3 Computer Aided Circuit Analysis	7-70
	7.4.3.1 Advantages of Computer Aided Circuit Analysis/Simulation .	7-71
	7.4.3.2 Limitations of Computer-Aided Circuit Analysis/Simulation	7-71
	Programs	7-71
	7.4.3.3 The Personal Computer (PC) as a Circuit Analysis Tool	7-71
	7.4.4 Fundamental Design Limitations	7-74
	7.4.4.1 The Voltage Gain Limitation	7-75
	7.4.4.2 Current Gain Limitation Considerations	7-78
	7.4.4.3 Thermal Factors	7-79
7.5	Fault Tolerant Design	7-80
	7.5.1 Redundancy Techniques	7-81
	7.5.1.1 Impact on Testability	7-81
	7.5.2 Reliability Role in the Fault Tolerant Design Process	7-84
	7.5.2.1 Fault Tolerant Design Analysis	7-86

TABLE OF CONTENTS

TABLE OF CONTENTS

Section		Page
7.5.3	Redundancy as a Design Technique	7-88
	7.5.3.1 Levels of Redundancy	7-92
	7.5.3.2 Probability Notation for Redundancy Computations	7-93
	7.5.3.3 Redundancy Combinations	7-94
7.5.4	Redundancy in Time Dependent Situations	7-96
7.5.5	Redundancy Considerations in Design	7-98
	7.5.5.1 Partial Redundancy	7-105
	7.5.5.2 Operating Standby Redundancy	7-109
	7.5.5.2.1 Two Parallel Elements	7-109
	7.5.5.2.2 Three Parallel Elements	7-111
	7.5.5.2.3 Voting Redundancy	7-112
	7.5.5.3 Inactive Standby Redundancy	7-113
	7.5.5.4 Dependent Failure Probabilities	7-117
	7.5.5.5 Optimum Allocation of Redundancy	7-118
7.5.6	Reliability Analysis Using Markov Modeling	7-119
	7.5.6.1 Introduction	7-119
	7.5.6.2 Markov Theory	7-121
	7.5.6.3 Development of the Markov Model Equation	7-123
	7.5.6.4 Markov Model Reduction Techniques	7-125
	7.5.6.5 Application of Coverage to Markov Modeling	7-127
	7.5.6.6 Markov Conclusions	7-128
7.6	Environmental Design	7-128
	7.6.1 Environmental Strength	7-128
	7.6.2 Designing for the Environment	7-129
	7.6.3 Temperature Protection	7-140
	7.6.4 Shock and Vibration Protection	7-142
	7.6.5 Moisture Protection	7-144
	7.6.6 Sand and Dust Protection	7-145
	7.6.7 Explosion Proofing	7-146
	7.6.8 Electromagnetic Radiation Protection	7-147
	7.6.9 Nuclear Radiation	7-149
	7.6.10 Avionics Integrity Program (AVIP)	7-151
	7.6.10.1 MIL-STD-1670: Environmental Criteria and Guidelines for Air Launched Weapons	7-153
7.7	Human Performance Reliability	7-159
	7.7.1 Introduction	7-159
	7.7.2 Reliability, Maintainability, and Availability Parameters for Human - Machine Systems	7-161
	7.7.3 Allocating System Reliability to Human Elements	7-165
	7.7.3.1 Qualitative Allocation	7-165
	7.7.3.2 Quantitative Allocation	7-167

TABLE OF CONTENTS

Section		Page
7.7.4	Sources of Human Performance Reliability Data	7-169
7.7.5	Tools for Designing Man-Machine Systems	7-172
7.7.5.1	Task Analysis	7-173
7.7.5.2	General Design Tools	7-173
7.7.5.3	Computer-Based Design Tools	7-175
7.7.5.3.1	Parametric Design Tools	7-176
7.7.5.3.2	Interface Design Tools	7-176
7.7.5.3.3	Work Space Design Tools	7-176
7.7.6	Reliability Prediction for Human-Machine Systems	7-177
7.7.6.1	Probability Compounding	7-178
7.7.6.2	Stochastic Models	7-183
7.7.6.3	Digital Simulation	7-184
7.7.6.4	Expert Judgment Techniques	7-186
7.7.7	Verification of Human Performance Reliability	7-187
7.8	Failure Mode and Effects Analysis (FMEA)	7-187
7.8.1	Introduction	7-187
7.8.2	Phase 1	7-190
7.8.3	Phase 2	7-201
7.8.4	Example	7-203
7.8.5	Risk Priority Number	7-206
7.8.5.1	Instituting Corrective Action	7-209
7.8.6	Computer Aided FMEA	7-209
7.8.7	FMEA Summary	7-210
7.9	Fault Tree Analysis	7-210
7.9.1	Discussions of FTA Methods	7-221
7.10	Sneak Circuit Analysis (SCA)	7-222
7.10.1	Definition of Sneak Circuit	7-222
7.10.2	SCA: Definition and Traditional Techniques	7-223
7.10.3	New SCA Techniques	7-224
7.10.4	Examples of Categories of SNEAK Circuits	7-225
7.10.5	SCA Methodology	7-229
7.10.5.1	Network Tree Production	7-229
7.10.5.2	Topological Pattern Identification	7-229
7.10.5.3	Clue Application	7-231
7.10.6	Software Sneak Analysis	7-231
7.10.7	Integration of Hardware/Software Analysis	7-234
7.10.8	Summary	7-235
7.11	Design Reviews	7-236
7.11.1	Introduction and General Information	7-236
7.11.2	Informal Reliability Design Review	7-239
7.11.3	Formal Design Reviews	7-240

TABLE OF CONTENTS

TABLE OF CONTENTS

Section	Page
7.11.4	Design Review Checklists 7-246
7.12	Design for Testability 7-250
7.12.1	Definition of Testability and Related Terms 7-251
7.12.2	Distinction between Testability and Diagnostics 7-251
7.12.3	Designing for Testability 7-251
7.12.4	Developing a Diagnostic Capability 7-255
7.12.5	Designing BIT 7-256
7.12.6	Testability Analysis 7-257
7.12.6.1	Dependency Analysis 7-258
7.12.6.1.1	Dependency Analysis Tools 7-260
7.12.6.2	Other Types of Testability Analyses 7-260
7.13	System Safety Program 7-262
7.13.1	Introduction 7-262
7.13.2	Definition of Safety Terms and Acronyms 7-267
7.13.3	Program Management and Control Elements 7-268
7.13.3.1	System Safety Program 7-268
7.13.3.2	System Safety Program Plan 7-268
7.13.3.3	Integration/Management of Associate Contractors, Subcontractors, and Architect and Engineering Firms 7-269
7.13.3.4	System Safety Program Reviews/Audits 7-269
7.13.3.5	System Safety Group/System Safety Working Group Support 7-269
7.13.3.6	Hazard Tracking and Risk Resolution 7-269
7.13.3.7	System Safety Progress Summary 7-269
7.13.4	Design and Integration Elements 7-269
7.13.4.1	Preliminary Hazard List 7-269
7.13.4.2	Preliminary Hazard Analysis 7-270
7.13.4.3	Safety Requirements/Criteria Analysis 7-270
7.13.4.4	Subsystem Hazard Analysis 7-270
7.13.4.5	System Hazard Analysis 7-270
7.13.4.6	Operating and Support Hazard Analysis 7-270
7.13.4.7	Occupational Health Hazard Assessment 7-270
7.13.5	Design Evaluation Elements 7-270
7.13.5.1	Safety Assessment 7-270
7.13.5.2	Test and Evaluation Safety 7-271
7.13.5.3	Safety Review of Engineering Change Proposals and Requests for Deviation/Waiver 7-271

TABLE OF CONTENTS

Section	Page
7.13.6	Compliance and Verification 7-271
7.13.6.1	Safety Verification 7-271
7.13.6.2	Safety Compliance Assessment 7-271
7.13.6.3	Explosive Hazard Classification and Characteristics Data 7-271
7.13.6.4	Explosive Ordinance Disposal Source Data 7-271
7.13.7	Tailoring Guidelines 7-272
7.14	Finite Element Analysis 7-272
7.14.1	Introduction and General Information 7-272
7.14.2	Finite Element Analysis Application 7-272
7.14.3	Finite Element Analysis Procedure 7-276
7.14.4	Applications 7-278
7.14.5	Limitations 7-278
7.15	References for Section 7 7-279
8.0	RELIABILITY DATA COLLECTION AND ANALYSIS, DEMONSTRATION AND GROWTH 8-1
8.1	Introduction 8-1
8.2	Failure Reporting, Analysis, and Corrective Action System (FRACAS) and Failure Review Board (FRB) 8-2
8.2.1	Failure Reporting, Analysis and Corrective Action System (FRACAS) .. 8-2
8.2.1.1	Closed Loop Failure Reporting/Corrective Actions System 8-3
8.2.1.2	Failure Reporting Systems 8-7
8.2.1.3	Failure Reporting Forms 8-7
8.2.1.4	Data Collection and Retention 8-7
8.2.2	Failure Review Board 8-9
8.3	Reliability Data Analysis 8-10
8.3.1	Graphical Methods 8-10
8.3.1.1	Examples of Graphical Methods 8-13
8.3.2	Statistical Analysis 8-21
8.3.2.1	Introduction 8-21
8.3.2.2	Treatment of Failure Data 8-22
8.3.2.3	Reliability Function (Survival Curves) 8-29
8.3.2.3.1	Computation of Theoretical Exponential Reliability Function 8-31
8.3.2.3.2	Computation For Normal Reliability Function 8-33
8.3.2.4	Censored Data 8-36
8.3.2.5	Confidence Limits and Intervals 8-37
8.3.2.5.1	Confidence Limits - Normal Distribution 8-39
8.3.2.5.2	Confidence Limits - Exponential Distribution 8-43
8.3.2.5.3	Confidence-Interval Estimates for the Binomial Distribution 8-50

TABLE OF CONTENTS

TABLE OF CONTENTS		Page
Section		
	8.3.2.6 Tests for Validity of the Assumption Of A Theoretical Reliability Parameter Distribution	8-52
	8.3.2.6.1 Kolmogorov-Smirnov (K-S) Goodness-of-Fit Test (also called “d” test)	8-53
	8.3.2.6.2 Chi-Square Goodness-of-Fit Test	8-60
	8.3.2.6.3 Comparison of K-S and Chi-Square Goodness-of-Fit Tests	8-67
8.4	Reliability Demonstration	8-68
	8.4.1 Introduction	8-68
	8.4.2 Attributes and Variables	8-75
	8.4.3 Fixed Sample and Sequential Tests	8-75
	8.4.4 Determinants of Sample Size	8-75
	8.4.5 Tests Designed Around Sample Size	8-76
	8.4.6 Parameterization of Reliability	8-76
	8.4.7 Instructions on the Use of Reliability Demonstration Test Plans	8-76
	8.4.7.1 Attributes Demonstration Tests	8-77
	8.4.7.1.1 Attributes Plans for Small Lots	8-77
	8.4.7.1.2 Attributes Plans for Large Lots	8-81
	8.4.7.2 Attributes Demonstration Test Plans for Large Lots, Using the Poisson Approximation Method	8-84
	8.4.7.3 Attributes Sampling Using ANSI/ASQC Z1.4-1993	8-87
	8.4.7.4 Sequential Binomial Test Plans	8-89
	8.4.7.5 Variables Demonstration Tests	8-93
	8.4.7.5.1 Time Truncated Demonstration Test Plans	8-93
	8.4.7.5.1.1 Exponential Distribution (H-108)	8-93
	8.4.7.5.1.2 Normal Distribution	8-95
	8.4.7.5.1.3 Weibull Distribution (TR-3, TR-4, TR-6)	8-100
	8.4.7.5.2 Failure Truncated Tests	8-103
	8.4.7.5.2.1 Exponential Distribution (MIL-HDBK-H108)	8-103
	8.4.7.5.2.2 Normal Distribution, σ Known	8-105
	8.4.7.5.2.3 Normal Distribution, σ Unknown (MIL-STD-414)	8-110
	8.4.7.5.2.4 Weibull Distribution	8-113
	8.4.7.5.3 Sequential Tests	8-116
	8.4.7.5.3.1 Exponential Distribution (MIL-HDBK-781)	8-116
	8.4.7.5.3.2 Normal Distribution	8-119
	8.4.7.6 Interference Demonstration Tests	8-123
	8.4.7.7 Bayes Sequential Tests	8-127
8.4.8	Reliability Demonstration Summary	8-131

TABLE OF CONTENTS

Section		Page
8.5	Reliability Growth	8-132
8.5.1	Reliability Growth Concept	8-132
8.5.2	Reliability Growth Modeling	8-135
	8.5.2.1 Application Example	8-142
8.5.3	Comparison of the Duane and AMSAA Growth Models	8-144
	8.5.3.1 Other Growth Models	8-147
8.5.4	Reliability Growth Testing	8-147
	8.5.4.1 When Reliability Growth Testing is Performed	8-147
	8.5.4.2 Reliability Growth Approach	8-148
	8.5.4.3 Economics of Reliability Growth Testing	8-153
8.5.5	Reliability Growth Management	8-154
	8.5.5.1 Management of the Reliability Growth Process	8-154
	8.5.5.2 Information Sources That Initiate Reliability Growth	8-156
	8.5.5.3 Relationships Among Growth Information Sources	8-157
8.6	Summary of the Differences Between Reliability Growth Testing and Reliability Demonstration Testing	8-159
8.7	Accelerated Testing	8-160
8.7.1	Accelerated Life Testing	8-162
8.7.2	Accelerated Stress Testing	8-162
8.7.3	Equipment Level Accelerated Tests	8-162
8.7.4	Component Level Accelerated Test	8-163
8.7.5	Accelerated Test Models	8-163
	8.7.5.1 The Inverse Power Law Acceleration Model	8-164
	8.7.5.2 The Arrhenius Acceleration Model	8-165
	8.7.5.3 Miner's Rule - Fatigue Damage	8-167
8.7.6	Advanced Concepts In Accelerated Testing	8-169
	8.7.6.1 Step Stress Profile Testing	8-170
	8.7.6.2 Progressive Stress Profile Testing	8-171
	8.7.6.3 HALT Testing	8-171
	8.7.6.4 HASS Testing	8-173
	8.7.6.5 HAST (Highly Accelerated Temperature and Humidity - Stress Test)	8-174
8.7.7	Accelerated Testing Data Analysis and Corrective Action Caveats	8-174
8.8	References for Section 8	8-176
9.0	SOFTWARE RELIABILITY	9-1
9.1	Introduction	9-1
9.2	Software Issues	9-4

TABLE OF CONTENTS

TABLE OF CONTENTS

Section		Page
9.3	Software Design	9-12
9.3.1	Preliminary Design	9-12
9.3.1.1	Develop the Architecture	9-13
9.3.1.2	Physical Solutions	9-13
9.3.1.3	External Characteristics	9-14
9.3.1.4	System Functional Decomposition	9-15
9.3.2	Detailed Design	9-15
9.3.2.1	Design Examples	9-15
9.3.2.2	Detailed Design Tools	9-16
9.3.2.3	Software Design and Coding Techniques	9-16
9.4	Software Design and Development Process Model	9-17
9.4.1	Ad Hoc Software Development	9-19
9.4.2	Waterfall Model	9-19
9.4.3	Classic Development Model	9-20
9.4.4	Prototyping Approach	9-22
9.4.5	Spiral Model	9-24
9.4.6	Incremental Development Model	9-26
9.4.7	Cleanroom Model	9-28
9.5	Software Reliability Prediction and Estimation Models	9-30
9.5.1	Prediction Models	9-31
9.5.1.1	In-house Historical Data Collection Model	9-31
9.5.1.2	Musa's Execution Time Model	9-32
9.5.1.3	Putnam's Model	9-33
9.5.1.4	Rome Laboratory Prediction Model: RL-TR-92-52 (Ref. [16])	9-35
9.5.1.5	Rome Laboratory Prediction Model: RL-TR-92-15 (Ref. [17])	9-38
9.5.2	Estimation Models	9-40
9.5.2.1	Exponential Distribution Models	9-40
9.5.2.2	Weibull Distribution Model (Ref. [19])	9-46
9.5.2.3	Bayesian Fault Rate Estimation Model	9-46
9.5.2.4	Test Coverage Reliability Metrics	9-48
9.5.3	Estimating Total Number of Faults Using Tagging	9-49
9.6	Software Reliability Allocation	9-51
9.6.1	Equal Apportionment Applied to Sequential Software CSCIs	9-53
9.6.2	Equal Apportionment Applied to Concurrent Software CSCIs	9-54
9.6.3	Allocation Based on Operational Criticality Factors	9-54
9.6.4	Allocation Based on Complexity Factors	9-56

TABLE OF CONTENTS

Section	Page
9.7 Software Testing	9-58
9.7.1 Module Testing	9-58
9.7.2 Integration Testing	9-59
9.7.3 System Testing	9-61
9.7.4 General Methodology for Software Failure Data Analysis	9-61
9.8 Software Analyses	9-62
9.8.1 Failure Modes	9-64
9.8.2 Failure Effects	9-64
9.8.3 Failure Criticality	9-65
9.8.4 Fault Tree Analysis	9-66
9.8.5 Failure Modes and Effects Analysis	9-67
9.9 References	9-69
10.0 SYSTEMS RELIABILITY ENGINEERING	10-1
10.1 Introduction	10-1
10.1.1 Commercial-Off-The-Shelf (COTS) and Nondevelopmental Item (NDI) Considerations	10-2
10.1.2 COTS/NDI as the End Product	10-8
10.1.3 COTS/NDI Integrated with Other Items	10-8
10.1.4 Related COTS/NDI Issues	10-9
10.2 System Effectiveness Concepts	10-9
10.2.1 The ARINC Concept of System Effectiveness (Ref. [1])	10-9
10.2.2 The Air Force (WSEIAC) Concept (Ref. [2])	10-10
10.2.3 The Navy Concept of System Effectiveness (Ref. [4])	10-14
10.2.4 An Illustrative Model of a System Effectiveness Calculation	10-16
10.3 System R&M Parameters	10-20
10.3.1 Parameter Translation Models	10-21
10.3.1.1 Reliability Adjustment Factors	10-21
10.3.1.2 Reliability Prediction of Dormant Products	10-24
10.3.2 Operational Parameter Translation	10-25
10.3.2.1 Parameter Definitions	10-27
10.3.2.2 Equipment Operating Hour to Flight Hour Conversion	10-27
10.3.3 Availability, Operational Readiness, Mission Reliability, and Dependability - Similarities and Differences	10-28
10.4 System, R&M Modeling Techniques	10-30
10.4.1 Availability Models	10-33
10.4.1.1 Model A - Single Unit System (Point Availability)	10-33
10.4.1.2 Model B - Average or Interval Availability	10-38
10.4.1.3 Model C - Series System with Repairable/Replaceable Units	10-40
10.4.1.4 Model D - Redundant Systems	10-43

TABLE OF CONTENTS

TABLE OF CONTENTS		Page
Section		
	10.4.1.5 Model E - R&M Parameters Not Defined in Terms of Time	10-55
10.4.2	Mission Reliability and Dependability Models	10-58
10.4.3	Operational Readiness Models	10-60
	10.4.3.1 Model A - Based Upon Probability of Failure During Previous Mission and Probability of Repair Before Next Mission Demand	10-61
	10.4.3.2 Model B - Same As Model A Except Mission Duration Time, t is Probabilistic	10-63
	10.4.3.3 Model C - Similar To Model A But Includes Checkout Equipment Detectability	10-64
	10.4.3.4 Model D - For a Population of N Systems	10-66
10.5	Complex Models	10-73
10.6	Trade-off Techniques	10-74
	10.6.1 General	10-74
	10.6.2 Reliability - Availability - Maintainability Trade-offs	10-75
10.7	Allocation of Availability, Failure and Repair Rates	10-86
	10.7.1 Availability Failure Rate and Repair Rate Allocation for Series Systems	10-87
	10.7.1.1 Case (1)	10-87
	10.7.1.2 Case (2)	10-88
	10.7.2 Failure and Repair Rate Allocations For Parallel Redundant Systems	10-93
	10.7.3 Allocation Under State-of-the-Art Constraints	10-99
10.8	System Reliability Specification, Prediction and Demonstration	10-100
	10.8.1 Availability Demonstration Plans	10-100
	10.8.1.1 Fixed Sample Size Plans	10-101
	10.8.1.2 Fixed-Time Sample Plans	10-104
10.9	System Design Considerations	10-106
10.10	Cost Considerations	10-109
	10.10.1 Life Cycle Cost (LCC) Concepts	10-109
10.11	References for Section 10	10-117
11.0	PRODUCTION AND USE (DEPLOYMENT) R&M	11-1
11.1	Introduction	11-1
11.2	Production Reliability Control	11-3
	11.2.1 Quality Engineering (QE) and Quality Control (QC)	11-4
	11.2.1.1 Quality System Requirements	11-6
	11.2.1.1.1 ISO 9000	11-6
	11.2.1.1.1.1 Comparing ISO 9000 to MIL-Q-9858	11-8
	11.2.1.1.1.2 Why ISO 9000?	11-9
	11.2.1.2 Quality Control	11-10

TABLE OF CONTENTS

Section		Page
11.2.2	Production Reliability Degradation Assessment & Control	11-14
11.2.2.1	Factors Contributing to Reliability Degradation During Production: Infant Mortality	11-15
11.2.2.2	Process Reliability Analysis	11-19
11.2.3	Application of Environmental Stress Screening (ESS) During Production to Reduce Degradation and Promote Growth	11-26
11.2.3.1	Part Level Screening	11-28
11.2.3.2	Screening at Higher Levels of Assembly	11-30
11.2.3.3	Screen Test Planning and Effectiveness	11-32
11.2.3.3.1	Environmental Stress Screening per MIL-HDBK-344	11-32
11.2.3.3.2	Tri-Service ESS Guidelines	11-36
11.2.3.3.2.1	Types of Flaws to be Precipitated	11-37
11.2.3.3.2.2	Levels of Assembly at which ESS May be Performed	11-37
11.2.3.3.2.3	Types and Severities of Stresses	11-40
11.2.3.3.2.4	Failure Detection Measurements During Thermal Cycling and Random Vibration	11-41
11.2.3.3.2.5	Baseline ESS Profiles	11-41
11.2.3.3.2.6	Optimizing/Tailoring of ESS	11-44
11.2.4	Production Reliability Acceptance Testing (MIL-HDBK-781)	11-45
11.2.5	Data Collection and Analysis (During Production)	11-52
11.2.6	Monitor/Control of Subcontractors and Suppliers	11-54
11.2.6.1	Major Subcontractor and Manufacturer Monitoring	11-54
11.2.6.2	Establishing Vendor Capability and Program Reviews	11-54
11.2.6.3	Supplier Monitoring	11-55
11.3	Production Maintainability Control	11-55
11.4	Reliability and Quality During Shipment and Storage	11-55
11.4.1	Factors Contributing to Reliability Degradation During Shipment & Storage	11-56
11.4.2	Protection Methods	11-58
11.4.3	Shipment and Storage Degradation Control (Storage Serviceability Standards)	11-62
11.4.3.1	Application of Cyclic Inspection During Storage to Assure Reliability and Material Readiness	11-72
11.4.4	Data Collection and Analysis (During Storage)	11-72
11.5	Operational R&M Assessment and Improvement	11-74
11.5.1	Factors Contributing to R&M Degradation During Field Operation	11-75
11.5.2	Maintenance Degradation Control (During Depot Storage)	11-76
11.5.3	Maintenance Documentation Requirements	11-79
11.5.4	Data Collection and Analysis (During Field Deployment)	11-80

TABLE OF CONTENTS

TABLE OF CONTENTS

Section	Page
11.5.5 System R&M Assessment	11-82
11.5.6 System R&M Improvement	11-85
11.6 References For Section 11	11-87
12.0 RELIABILITY MANAGEMENT CONSIDERATIONS	12-1
12.1 Impacts of Acquisition Reform	12-1
12.1.1 Acquisition Reform History	12-1
12.1.1.1 Performance-based Specifications	12-1
12.1.1.2 Other Standardization Documents	12-3
12.1.1.3 Overall Acquisition Policy and Procedures	12-4
12.1.1.4 Impacts on Reliability Management	12-4
12.2 Reliability Program Management Issues	12-5
12.3 Reliability Specification Requirements	12-6
12.3.1 Template for Preparing Reliability Section of Solicitation	12-7
12.3.2 Guidance for Selecting Sources	12-15
12.4 Reliability Program Elements	12-17
12.5 Phasing of Reliability Program Activities	12-19
12.5.1 Reliability Activities by Life Cycle Phase	12-20
12.5.1.1 Phase 0 - Concept Exploration	12-22
12.5.1.2 Phase I - Program Definition and Risk Reduction	12-22
12.5.1.3 Phase II - Engineering and Manufacturing Development	12-23
12.5.1.4 Phase III - Production, Deployment, and Operational Support	12-24
12.6 R&M Planning and Budgeting	12-25
12.6.1 Conceptual Exploration Phase Planning	12-26
12.6.2 Program Definition and Risk Reduction	12-26
12.6.3 Engineering and Manufacturing Development (EMD) Phase Planning ...	12-27
12.6.4 Production, Deployment, and Operational Support Phase Planning	12-28
12.7 Trade-offs	12-28
12.7.1 Concept Exploration Phase Trade-off Studies	12-29
12.7.2 Program Definition and Risk Reduction Phase Trade-off Studies	12-30
12.7.3 Trade-offs During Engineering Manufacturing Development (EMD), Production, Deployment and Operational Support Phases	12-31
12.8 Other Considerations	12-32
12.8.1 Software Reliability	12-32
12.8.1.1 Requirements Definition	12-35
12.8.1.2 System Analysis	12-35
12.8.1.3 Package Design	12-37
12.8.1.4 Unit Design, Code and Debug	12-37
12.8.1.5 Module Integration and Test	12-37
12.8.1.6 System Integration and Test	12-38

TABLE OF CONTENTS

Section		Page
	12.8.1.7 Acceptance Test	12-38
	12.8.1.8 Program Plan	12-38
	12.8.1.9 Specifications	12-38
	12.8.1.10 Data System	12-39
	12.8.1.11 Program Review	12-39
	12.8.1.12 Test Plan	12-40
	12.8.1.13 Technical Manuals	12-40
12.8.2	Cost Factors and Guidelines	12-40
	12.8.2.1 Design-To-Cost Procedures	12-43
	12.8.2.2 Life Cycle Cost (LCC) Concepts	12-45
12.8.3	Product Performance Agreements	12-45
	12.8.3.1 Types of Product Performance Agreements	12-47
	12.8.3.2 Warranty/Guarantee Plans	12-51
12.8.4	Reliability Program Requirements, Evaluation and Surveillance	12-53
	12.8.4.1 Reliability Program Requirements Based Upon the Type of Procurement	12-53
	12.8.4.2 Reliability Program Evaluation and Surveillance	12-55
12.9	References for Section 12	12-56

TABLE OF CONTENTS

LIST OF FIGURES

	Page
FIGURE 3-1: INTERVALS OF TIME	3-19
FIGURE 4.2-1: SYSTEM MANAGEMENT ACTIVITIES	4-4
FIGURE 4.2-2: FUNDAMENTAL SYSTEM PROCESS CYCLE.....	4-6
FIGURE 4.5-1: FLOW DIAGRAM FOR A GENERAL OPTIMIZATION PROCESS	4-12
FIGURE 5.2-1: SUMMARY OF BASIC RELIABILITY CONCEPTS	5-7
FIGURE 5.3-1: SHAPES OF FAILURE DENSITY, RELIABILITY AND HAZARD RATE FUNCTIONS FOR COMMONLY USED CONTINUOUS DISTRIBUTIONS	5-9
FIGURE 5.3-2: SHAPES OF FAILURE DENSITY AND RELIABILITY FUNCTIONS OF COMMONLY USED DISCRETE DISTRIBUTIONS	5-10
FIGURE 5.3-3: FIVE CHANNEL RECEIVER WITH TWO FAILURES ALLOWED	5-25
FIGURE 5.4-1: HAZARD RATE AS A FUNCTION OF AGE.....	5-28
FIGURE 5.4-2: STABILIZATION OF FAILURE FREQUENCY	5-30
FIGURE 5.4-3: SERIES CONFIGURATION	5-31
FIGURE 5.4-4: PARALLEL CONFIGURATION	5-33
FIGURE 5.4-5: COMBINED CONFIGURATION NETWORK	5-33
FIGURE 5.5-1: SIMPLE PRIOR DISTRIBUTION	5-40
FIGURE 5.5-2: SIMPLE POSTERIOR DISTRIBUTION	5-41
FIGURE 5.5-3: TREE DIAGRAM EXAMPLE	5-42
FIGURE 5.6-1: BASIC METHODS OF MAINTAINABILITY MEASUREMENT	5-47
FIGURE 5.6-2: EXAMPLE MAINTAINABILITY FUNCTION DERIVED FROM TIME-TO-REPAIR DISTRIBUTION	5-47
FIGURE 5.6-3: PLOT OF THE LOGNORMAL OF THE TIMES-TO-RESTORE DATA GIVEN IN TABLE 5.6-5 IN TERMS OF THE STRAIGHT t 'S	5-56
FIGURE 5.6-4: PLOT OF THE LOGNORMAL PDF OF THE TIMES-TO-RESTORE DATA GIVEN IN TABLE 5.6-5 IN TERMS OF THE LOGARITHMS OF T , OR $\ln t$	5-58
FIGURE 5.6-5: PLOT OF THE MAINTAINABILITY FUNCTION FOR THE TIMES-TO-REPAIR DATA OF EXAMPLE 2	5-61
FIGURE 5.6-6: EXPONENTIAL APPROXIMATION OF LOGNORMAL MAINTAINABILITY FUNCTIONS	5-71
FIGURE 5.7-1: THE RELATIONSHIP BETWEEN INSTANTANEOUS, MISSION, AND STEADY STATE AVAILABILITIES AS A FUNCTION OF OPERATING TIME	5-74
FIGURE 5.7-2: MARKOV GRAPH FOR SINGLE UNIT	5-75
FIGURE 5.7-3: SINGLE UNIT AVAILABILITY WITH REPAIR.....	5-81
FIGURE 5.8-1: BLOCK DIAGRAM OF A SERIES SYSTEM	5-84
FIGURE 5.8-2: RELIABILITY-MAINTAINABILITY TRADE-OFFS	5-87

LIST OF FIGURES

	Page
FIGURE 6.2-1: SATISFACTORY PERFORMANCE LIMITS FOR EXAMPLE RADAR	6-4
FIGURE 6.2-2: TEMPERATURE PROFILE	6-5
FIGURE 6.2-3: TYPICAL OPERATIONAL SEQUENCE FOR AIRBORNE FIRE CONTROL SYSTEM	6-6
FIGURE 6.2-4: EXAMPLE DEFINITION OF RELIABILITY DESIGN REQUIREMENTS IN A SYSTEM SPECIFICATION FOR (1) AVIONICS, (2) MISSILE SYSTEM AND (3) AIRCRAFT	6-8
FIGURE 6.4-1: SERVICE USE EVENTS IN THE LOGISTIC AND OPERATIONAL CYCLES	6-23
FIGURE 6.4-2: PROGRESSIVE EXPANSION OF RELIABILITY BLOCK DIAGRAM AS DESIGN DETAIL BECOMES KNOWN	6-27
FIGURE 6.4-3: RADAR SYSTEM HIERARCHY (PARTIAL LISTING)	6-45
FIGURE 6.4-4: SAMPLE RELIABILITY CALCULATION	6-56
FIGURE 7.2-1: VENDOR SELECTION METHODOLOGIES.....	7-6
FIGURE 7.2-2: PART OBSOLESCENCE AND DMS PROCESS FLOW	7-14
FIGURE 7.2-3: REDUCED SCREEN FLOW.....	7-25
FIGURE 7.3-1: STRESS-STRENGTH DISTRIBUTIONS AND UNRELIABILITY IN DESIGN.....	7-35
FIGURE 7.3-2: NORMAL (GAUSSIAN) STRESS-STRENGTH DISTRIBUTIONS AND UNRELIABILITY IN DESIGN	7-36
FIGURE 7.3-3: FACTORS AFFECTING UNRELIABILITY.....	7-37
FIGURE 7.4-1: ON-CHIP DIODE PROTECTION CIRCUIT.....	7-41
FIGURE 7.4-2: (A) FOUR-LAYER STRUCTURE OF AN SCR (B) CURRENT - VOLTAGE CHARACTERISTIC	7-44
FIGURE 7.4-3: GROUNDING PRACTICE AT A SINGLE PHASE SERVICE ENTRANCE	7-52
FIGURE 7.4-4: CIRCUIT SUBSYSTEMS WITH GROUND CONNECTIONS “DAISY-CHAINED” INVITES PROBLEMS.....	7-53
FIGURE 7.4-5: GROUND TRACES RETURNED TO A COMMON POINT	7-54
FIGURE 7.4-6: DIODE PROTECTION OF A BIPOLAR TRANSISTOR	7-58
FIGURE 7.4-7: DIODE PROTECTION FOR A DISCRETE MOSFET TRANSISTOR.....	7-58
FIGURE 7.4-8: DIODE PROTECTION FOR SILICON CONTROLLED RECTIFIERS	7-59
FIGURE 7.4-9: TRANSIENT PROTECTION FOR A TTL CIRCUIT USING DIODES.....	7-59
FIGURE 7.4-10: TRANSIENT PROTECTION FOR A CMOS CIRCUIT	7-60
FIGURE 7.4-11: INPUT PROTECTION FOR POWER SUPPLIES	7-60
FIGURE 7.4-12: PROTECTION OF DATA LINES OR POWER BUSES USING A DIODE ARRAY	7-61

TABLE OF CONTENTS

LIST OF FIGURES

	Page
FIGURE 7.4-13: FUSE PROTECTION FOR A TRANSIENT VOLTAGE SUPPRESSOR DIODE	7-62
FIGURE 7.4-14: RESISTOR PARAMETER VARIATION WITH TIME (TYPICAL) ...	7-64
FIGURE 7.4-15: CAPACITOR PARAMETER VARIATION WITH TIME (TYPICAL).....	7-65
FIGURE 7.4-16: RESISTOR PARAMETER CHANGE WITH STRESS AND TIME (TYPICAL).....	7-66
FIGURE 7.4-17: OUTPUT VOLTAGE VERSUS TRANSISTOR GAIN BASED ON A FIGURE APPEARING IN TAGUCHI TECHNIQUES FOR QUALITY ENGINEERING (REFERENCE [21]).....	7-69
FIGURE 7.4-18: RATIO OF I_{CO} OVER TEMPERATURE T TO I_{CO} AT T = 25°C ...	7-79
FIGURE 7.5-1: HARDWARE REDUNDANCY TECHNIQUES	7-82
FIGURE 7.5-2: EFFECT OF MAINTENANCE CONCEPT ON LEVEL OF FAULT TOLERANCE.....	7-85
FIGURE 7.5-3: PARALLEL NETWORK.....	7-88
FIGURE 7.5-4: SIMPLE PARALLEL REDUNDANCY: SUMMARY	7-91
FIGURE 7.5-5: SERIES-PARALLEL REDUNDANCY NETWORK	7-92
FIGURE 7.5-6: RELIABILITY BLOCK DIAGRAM DEPICTING REDUNDANCY AT THE SYSTEM, SUBSYSTEM, AND COMPONENT LEVELS.....	7-93
FIGURE 7.5-7: SERIES-PARALLEL CONFIGURATION	7-94
FIGURE 7.5-8: PARALLEL-SERIES CONFIGURATION	7-95
FIGURE 7.5-9: DECREASING GAIN IN RELIABILITY AS NUMBER OF ACTIVE ELEMENTS INCREASES.....	7-103
FIGURE 7.5-10: RELIABILITY GAIN FOR REPAIR OF SIMPLE PARALLEL ELEMENT AT FAILURE.....	7-104
FIGURE 7.5-11: PARTIAL REDUNDANT ARRAY.....	7-106
FIGURE 7.5-12: RELIABILITY FUNCTIONS FOR PARTIAL REDUNDANT ARRAY OF FIGURE 7.5-11.....	7-108
FIGURE 7.5-13: REDUNDANCY WITH SWITCHING.....	7-109
FIGURE 7.5-14: THREE-ELEMENT REDUNDANT CONFIGURATIONS WITH SWITCHING	7-111
FIGURE 7.5-15: THREE-ELEMENT VOTING REDUNDANCY	7-112
FIGURE 7.5-16: MAJORITY VOTING REDUNDANCY	7-115
FIGURE 7.5-17: SYSTEM RELIABILITY FOR N STANDBY REDUNDANT ELEMENTS.....	7-116
FIGURE 7.5-18: LOAD SHARING REDUNDANT CONFIGURATION.....	7-117
FIGURE 7.5-19: SUCCESS COMBINATIONS IN TWO-ELEMENT LOAD-SHARING CASE.....	7-118
FIGURE 7.5-20: POSSIBLE REDUNDANT CONFIGURATIONS RESULTING FROM ALLOCATION STUDY	7-120
FIGURE 7.5-21: MARKOV MODELING PROCESS.....	7-122

LIST OF FIGURES

	Page
FIGURE 7.5-22: MARKOV FLOW DIAGRAM	7-124
FIGURE 7.5-23: TWO CHANNEL EXAMPLE	7-126
FIGURE 7.5-24: COVERAGE EXAMPLE.....	7-127
FIGURE 7.6-1: EFFECTS OF COMBINED ENVIRONMENTS.....	7-130
FIGURE 7.7-1: THE HUMAN IN SYSTEM RELIABILITY AND MAINTAINABILITY [44].....	7-162
FIGURE 7.7-2: THE COGNITIVE HUMAN MODEL.....	7-163
FIGURE 7.7-3: FACTORS THAT AFFECT HUMAN FUNCTION RELIABILITY.....	7-163
FIGURE 7.7-4: ZONES OF HUMAN PERFORMANCE FOR LONGITUDINAL VIBRATION (ADAPTED FROM MIL-STD-1472)	7-164
FIGURE 7.7-5: HIERARCHICAL STRUCTURE OF FUNCTIONAL ANALYSIS (EXAMPLE).....	7-166
FIGURE 7.7-6: SIMPLIFIED DYNAMIC PROGRAMMING.....	7-170
FIGURE 7.7-7: TOOLS FOR DESIGNING HUMAN-MACHINE SYSTEMS.....	7-172
FIGURE 7.7-8: GOAL-SUCCESS TREE.....	7-175
FIGURE 7.7-9: CATEGORIES OF HUMAN PERFORMANCE RELIABILITY PREDICTION METHODS	7-177
FIGURE 7.7-10: THERP PROBABILITY TREE [62].....	7-180
FIGURE 7.8-1: TYPICAL SYSTEM SYMBOLIC LOGIC BLOCK DIAGRAM	7-191
FIGURE 7.8-2: TYPICAL UNIT SYMBOLIC LOGIC BLOCK DIAGRAM	7-192
FIGURE 7.8-3: FAILURE EFFECTS ANALYSIS FORM.....	7-200
FIGURE 7.8-4: SYMBOLIC LOGIC DIAGRAM OF RADAR EXAMPLE	7-203
FIGURE 7.8-5: DETERMINATION OF PREAMPLIFIER CRITICALITY.....	7-205
FIGURE 7.9-1: FAULT TREE ANALYSIS SYMBOLS	7-213
FIGURE 7.9-2: TRANSFORMATION OF TWO-ELEMENT SERIES RELIABILITY BLOCK DIAGRAM TO “FAULT TREE” LOGIC DIAGRAMS	7-214
FIGURE 7.9-3: TRANSFORMATION OF SERIES/PARALLEL BLOCK DIAGRAM TO EQUIVALENT FAULT TREE LOGIC DIAGRAM	7-215
FIGURE 7.9-4: RELIABILITY BLOCK DIAGRAM OF HYPOTHETICAL ROCKET MOTOR FIRING CIRCUIT.....	7-216
FIGURE 7.9-5: FAULT TREE FOR SIMPLIFIED ROCKET MOTOR FIRING CIRCUIT	7-217
FIGURE 7.10-1: AUTOMOTIVE SNEAK CIRCUIT	7-223
FIGURE 7.10-2: SNEAK PATH ENABLE.....	7-226
FIGURE 7.10-3: REDUNDANT CIRCUIT SWITCHED GROUND.....	7-226
FIGURE 7.10-4: EXAMPLES OF CATEGORIES OF SNEAK CIRCUITS.....	7-228
FIGURE 7.10-5: BASIC TOPOGRAPHS	7-230
FIGURE 7.10-6: SOFTWARE TOPOGRAPHS.....	7-232
FIGURE 7.10-7: SOFTWARE SNEAK EXAMPLE.....	7-234
FIGURE 7.11-1: DESIGN REVIEW AS A CHECK VALVE IN THE SYSTEM ENGINEERING CYCLE	7-237

TABLE OF CONTENTS

LIST OF FIGURES

	Page
FIGURE 7.11-2: BASIC STEPS IN THE PRELIMINARY DESIGN REVIEW (PDR) CYCLE.....	7-242
FIGURE 7.11-3: DESIGN RELIABILITY TASKS FOR THE PDR.....	7-243
FIGURE 7.11-4: BASIC STEPS IN THE CDR CYCLE.....	7-244
FIGURE 7.11-5: DESIGN RELIABILITY TASKS FOR THE CRITICAL DESIGN REVIEW (CDR).....	7-245
FIGURE 7.11-6: TYPICAL AREAS TO BE COVERED IN A DESIGN REVIEW.....	7-246
FIGURE 7.11-7: TYPICAL QUESTIONS CHECKLIST FOR THE DESIGN REVIEW.....	7-249
FIGURE 7.12-1: SIMPLE SYSTEM SHOWING TEST DEPENDENCIES.....	7-258
FIGURE 7.12-2: REDUNDANCY BIT (SOURCE: RADC-TR-89-209, VOL. II).....	7-261
FIGURE 7.12-3: WRAP-AROUND BIT (SOURCE: RADC-TR-89-209, VOL II).....	7-261
FIGURE 7.14-1: NODAL ANALYSIS.....	7-276
FIGURE 7.14-2: DISPLACEMENT/STRESS INTERPRETATION.....	7-277
FIGURE 7.14-3: DETERMINISTIC ANALYSIS.....	7-277
FIGURE 7.14-4: LIFETIME ESTIMATE.....	7-278
FIGURE 8.2-1: CLOSED LOOP FAILURE REPORTING AND CORRECTIVE ACTION SYSTEM.....	8-4
FIGURE 8.2-2: EXAMPLE OF FAILURE REPORT FORM.....	8-8
FIGURE 8.2-3: CLOSED LOOP FAILURE REPORTING AND CORRECTIVE ACTION SYSTEM WITH FAILURE REVIEW BOARD.....	8-9
FIGURE 8.3-1: GRAPHICAL POINT ESTIMATION FOR THE NORMAL DISTRIBUTION.....	8-14
FIGURE 8.3-2: GRAPHICAL POINT ESTIMATION FOR THE WEIBULL DISTRIBUTION.....	8-20
FIGURE 8.3-3: DISTRIBUTION GRAPHICAL EVALUATION.....	8-21
FIGURE 8.3-4: HAZARD AND DENSITY FUNCTIONS FOR TABLE 8.3-3.....	8-25
FIGURE 8.3-5: RELIABILITY FUNCTIONS FOR THE EXAMPLE GIVEN IN TABLE 8.3-4.....	8-28
FIGURE 8.3-6: NORMAL DISTRIBUTION OF FAILURE IN TIME.....	8-30
FIGURE 8.3-7: CALCULATION AND PRESENTATION OF A NORMAL SURVIVAL CURVE.....	8-30
FIGURE 8.3-8: EXPONENTIAL DISTRIBUTION OF FAILURES IN TIME.....	8-30
FIGURE 8.3-9: CALCULATION AND PRESENTATION OF AN EXPONENTIAL CURVE.....	8-30
FIGURE 8.3-10: OBSERVED AND THEORETICAL EXPONENTIAL SURVIVAL CURVES.....	8-32
FIGURE 8.3-11: OBSERVED AND THEORETICAL NORMAL SURVIVAL CURVES.....	8-32
FIGURE 8.3-12: ACTUAL RELIABILITY FUNCTION AND THEORETICAL EXPONENTIAL RELIABILITY FUNCTION.....	8-34

LIST OF FIGURES

	Page
FIGURE 8.3-13: NON-PARAMETRIC AND THEORETICAL NORMAL RELIABILITY FUNCTIONS	8-36
FIGURE 8.3-14: GEOMETRICAL INTERPRETATION OF THE CONCEPT OF A CONFIDENCE INTERVAL	8-39
FIGURE 8.3-15: TWO-SIDED CONFIDENCE INTERVAL AND LIMITS	8-41
FIGURE 8.3-16: MULTIPLICATION RATIOS FOR DETERMINING UPPER AND LOWER CONFIDENCE LIMITS VS. NUMBER OF FAILURES FOR TEST TRUNCATED AT A FIXED TIME	8-49
FIGURE 8.3-17: CHART FOR 95% CONFIDENCE LIMITS ON THE PROBABILITY S/N	8-51
FIGURE 8.3-18: EXAMPLE OF THE APPLICATION OF THE "d" TEST	8-57
FIGURE 8.3-19: FUEL SYSTEM FAILURE TIMES	8-62
FIGURE 8.3-20: COMPUTATION	8-63
FIGURE 8.4-1: NORMAL DISTRIBUTION	8-69
FIGURE 8.4-2A: HYPOTHESIS TEST A	8-70
FIGURE 8.4-2B: HYPOTHESIS TEST B	8-70
FIGURE 8.4-3A: IDEAL OPERATING CHARACTERISTIC (OC) CURVE	8-71
FIGURE 8.4-3B: TYPICAL OPERATING CHARACTERISTIC CURVE	8-71
FIGURE 8.4-4: ACTUAL OPERATING CHARACTERISTIC CURVE.....	8-72
FIGURE 8.4-5: OC CURVE CHARACTERISTICS	8-73
FIGURE 8.4-6: GRAPHICAL SOLUTION OF SEQUENTIAL BINOMIAL TEST	8-92
FIGURE 8.5-1: RELIABILITY GROWTH PROCESS.....	8-134
FIGURE 8.5-2: RELIABILITY GROWTH PLOTS.....	8-136
FIGURE 8.5-3: UP-IS-GOOD DUANE CHART WITH PLOT OF CURRENT MTBF	8-138
FIGURE 8.5-4: FAILURE RATE VS. DEVELOPMENT TIME FOR WEIBULL FAILURE RATE	8-141
FIGURE 8.5-5: FAILURE RATE VS. DEVELOPMENT TEST TIME FOR WEIBULL FAILURE RATE	8-144
FIGURE 8.5-6: RELIABILITY GROWTH ANALYSIS (AMSAA MODEL)	8-146
FIGURE 8.5-7: RELIABILITY GROWTH PLOTS.....	8-150
FIGURE 8.5-8: COMPARISON OF CUMULATIVE LIFE CYCLE COSTS WITH AND WITHOUT SPECIFIED RELIABILITY GROWTH TEST REQUIREMENTS	8-153
FIGURE 8.5-9: RELIABILITY GROWTH MANAGEMENT MODEL (ASSESSMENT)	8-155
FIGURE 8.5-10: EXAMPLE OF A RELIABILITY GROWTH CURVE	8-156
FIGURE 8.5-11: INFORMATION SOURCES THAT INITIATE RELIABILITY GROWTH	8-157
FIGURE 8.6-1: RELIABILITY TESTING OPTIONS	8-160
FIGURE 8.7-1: ARRHENIUS ACCELERATION MODEL	8-167

TABLE OF CONTENTS

LIST OF FIGURES

	Page
FIGURE 8.7-2: STEP STRESS PROFILE	8-170
FIGURE 8.7-3: PROGRESSIVE STRESS PROFILE	8-171
FIGURE 9.1-1: SOFTWARE ENVIRONMENT TIMELINE	9-2
FIGURE 9.1-2: HARDWARE/SOFTWARE SYSTEM LIFE CYCLE RELATIONSHIP (REF. [2])	9-4
FIGURE 9.2-1: BATHTUB CURVE FOR HARDWARE RELIABILITY	9-9
FIGURE 9.2-2: REVISED BATHTUB CURVE FOR SOFTWARE RELIABILITY	9-11
FIGURE 9.3-1: HIGH-LEVEL SOFTWARE ARCHITECTURE EXAMPLE	9-14
FIGURE 9.4-1: WATERFALL MODEL (REF. [6])	9-20
FIGURE 9.4-2: THE CLASSIC DEVELOPMENT MODEL (REF. [7])	9-21
FIGURE 9.4-3: STEPS IN THE PROTOTYPING APPROACH	9-23
FIGURE 9.4-4: SPIRAL MODEL (REF. [7])	9-25
FIGURE 9.4-5: INCREMENTAL DEVELOPMENT MODEL (REF. [7])	9-27
FIGURE 9.4-6: THE CLEANROOM DEVELOPMENT PROCESS (REF. [10])	9-29
FIGURE 9.5-1: EXPECTED PROPORTION OF THE TOTAL NUMBER OF DEFECTS	9-35
FIGURE 9.5-2: EXPONENTIAL MODEL BASIS	9-41
FIGURE 9.6-1: RELIABILITY ALLOCATION PROCESS (REF. [2])	9-52
FIGURE 9.7-1: STRUCTURAL REPRESENTATION OF A SOFTWARE SYSTEM	9-60
FIGURE 9.7-2: FLOWCHART FOR SOFTWARE FAILURE DATA ANALYSIS AND DECISION-MAKING	9-63
FIGURE 9.8-1: EXAMPLE OF SOFTWARE FMECA	9-68
FIGURE 10.1-1: THE COMMERCIAL/NDI DECISION PROCESS	10-7
FIGURE 10.2-1: SYSTEM EFFECTIVENESS MODELS	10-15
FIGURE 10.3-1: PART DATABASE DISTRIBUTION	10-22
FIGURE 10.4-1: PRINCIPAL STEPS REQUIRED FOR EVALUATION OF SYSTEM EFFECTIVENESS	10-32
FIGURE 10.4-2: THE AVAILABILITY OF A SINGLE UNIT	10-35
FIGURE 10.4-3: AVERAGE AND POINTWISE AVAILABILITY	10-39
FIGURE 10.4-4: BLOCK DIAGRAM OF A SERIES SYSTEM	10-42
FIGURE 10.4-5: HYPOTHETICAL HISTORY OF MACHINE GUN USAGE	10-56
FIGURE 10.4-6: RENEWAL PROCESS IN TERMS OF ROUNDS FIRED	10-57
FIGURE 10.4-7: OPERATIONAL READINESS PROBABILITY VERSUS QUEUING FACTOR ρ . FOR POPULATION SIZE $N = 15$; NUMBER OF REPAIR CHANNELS k	10-72
FIGURE 10.4-8: OPERATIONAL READINESS PROBABILITY VERSUS QUEUING FACTOR ρ . FOR POPULATION SIZE $N = 20$; NUMBER OF REPAIR CHANNELS k	10-73
FIGURE 10.6-1: RELIABILITY - MAINTAINABILITY - AVAILABILITY RELATIONSHIPS	10-77

LIST OF FIGURES

	Page
FIGURE 10.6-2: AVAILABILITY AS A FUNCTION OF λ/μ	10-78
FIGURE 10.6-3: AVAILABILITY AS A FUNCTION OF MTBF AND 1/MTTR	10-78
FIGURE 10.6-4: AVAILABILITY NOMOGRAPH	10-79
FIGURE 10.6-5: RELIABILITY-MAINTAINABILITY TRADE-OFFS	10-82
FIGURE 10.6-6: BLOCK DIAGRAM OF A SERIES SYSTEM	10-84
FIGURE 10.7-1: PERMISSIBLE EQUIPMENT FAILURE AND REPAIR RATES FOR $\lambda/\mu = .25$	10-97
FIGURE 10.7-2: UNAVAILABILITY CURVES	10-98
FIGURE 10.10-1: LCC CATEGORIES VS. LIFE CYCLE	10-111
FIGURE 10.10-2: R&M AND COST METHODS	10-114
FIGURE 10.10-3: LIFE CYCLE COSTS VS. RELIABILITY	10-116
FIGURE 11.1-1: RELIABILITY LIFE CYCLE DEGRADATION & GROWTH CONTROL	11-2
FIGURE 11.2-1: QUALITY ENGINEERING AND CONTROL OVER TIME	11-5
FIGURE 11.2-2: ISO 9000 FAMILY OF STANDARDS	11-7
FIGURE 11.2-3: LIFE CHARACTERISTIC CURVE	11-16
FIGURE 11.2-4: IMPACT OF DESIGN AND PRODUCTION ACTIVITIES ON EQUIPMENT RELIABILITY	11-18
FIGURE 11.2-5: "STEP" MTBF APPROXIMATION	11-19
FIGURE 11.2-6: MTBF (OUTGOING FROM PRODUCTION) ESTIMATING PROCESS	11-23
FIGURE 11.2-7: SAMPLE PROCESS FLOW DIAGRAM	11-24
FIGURE 11.2-8: A TYPICAL PRODUCTION PROCESS, FINDING DEFECTS AT THE LOWEST LEVEL OF MANUFACTURE IS THE MOST COST- EFFECTIVE	11-28
FIGURE 11.2-9: APPLICATION OF SCREENING WITHIN THE MANUFACTURING PROCESS	11-29
FIGURE 11.2-10: EFFECTIVENESS OF ENVIRONMENTAL SCREENS	11-31
FIGURE 11.2-11: MIL-HDBK-344 ESS PROCESS	11-35
FIGURE 11.2-12: SAMPLE ENVIRONMENTAL TEST CYCLE	11-49
FIGURE 11.2-13: REJECT-ACCEPT CRITERIA FOR TEST PLAN XVIIIIC	11-50
FIGURE 11.4-1: PROTECTIVE CONTROL DURING SHIPMENT AND STORAGE .	11-60
FIGURE 11.4-2: TECHNICAL APPROACH TO STORAGE SERVICEABILITY STANDARDS (SSS)	11-64
FIGURE 11.4-3: STORAGE SERVICEABILITY STANDARD PREPARATION PROCESS	11-68
FIGURE 11.4-4: DETERIORATION CLASSIFICATION OF MATERIAL	11-69
FIGURE 11.4-5: INSPECTION FREQUENCY MATRIX	11-71
FIGURE 11.4-6: CODED QUALITY INSPECTION LEVELS	11-73
FIGURE 12.3-1: CHECKLIST FOR EVALUATING RELIABILITY PORTION OF A PROPOSAL	12-16

TABLE OF CONTENTS

LIST OF FIGURES

	Page
FIGURE 12.5-1: LIFE CYCLE PHASES OF A PRODUCT	12-21
FIGURE 12.8-1: CONCURRENT SYSTEM DEVELOPMENT PROCESS FOR BOTH HARDWARE AND SOFTWARE (REF. [6])	12-33
FIGURE 12.8-2: SOFTWARE RELIABILITY PROGRAM ELEMENTS BY PROGRAM PHASE	12-36
FIGURE 12.8-3: BALANCED DESIGN APPROACH	12-41
FIGURE 12.8-4: EXPENDITURES DURING LIFE CYCLE	12-42
FIGURE 12.8-5: EFFECT OF EARLY DECISION ON LIFE CYCLE COST	12-42
FIGURE 12.8-6: LIFE CYCLE COST ACTIVITIES	12-46

LIST OF TABLES

	Page
TABLE 4.5-1: PARTIAL LIST OF OPTIMIZATION TECHNIQUES	4-13
TABLE 5.3-1: VALUES OF THE STANDARD NORMAL DISTRIBUTION FUNCTION	5-12
TABLE 5.3-2: ORDINATES F(z) OF THE STANDARD NORMAL CURVE AT z ..	5-13
TABLE 5.3-3: GAMMA FUNCTION $\Gamma(n)$	5-20
TABLE 5.6-1: COMPARISON OF BASIC RELIABILITY AND MAINTAINABILITY FUNCTIONS	5-46
TABLE 5.6-2: VALUES OF ϕ OR Z(T' _(1-α)) MOST COMMONLY USED IN MAINTAINABILITY ANALYSIS	5-51
TABLE 5.6-3: TIME-TO-REPAIR DATA ON A GROUND ELECTRONIC SYSTEM	5-52
TABLE 5.6-4: CALCULATIONS TO DETERMINE \bar{t}' AND σ_T FOR THE DATA IN TABLE 5.6-3	5-54
TABLE 5.6-5: THE PROBABILITY DENSITY OF TIME-TO-REPAIR DATA (FROM TABLE 5.6.2.1.1-1 BASED ON THE STRAIGHT TIMES TO REPAIR AND THE NATURAL LOGARITHM OF THE TIMES TO REPAIR USED TO PLOT FIGURES 5.6-3 AND 5.6-4, RESPECTIVELY.*)	5-57
TABLE 5.6-6: VALUES OF ϕ FOR SPECIFIED α	5-65
TABLE 5.6-7: VALUES OF k_E FOR SPECIFIED α	5-68
TABLE 5.7-1: THE AVAILABILITY OF A SINGLE SYSTEM OR UNIT	5-82
TABLE 6.3-1: MECHANICAL-ELECTRICAL SYSTEM	6-16
TABLE 6.4-1: USES OF RELIABILITY MODELS AND PREDICTIONS	6-21
TABLE 6.4-2: TRUTH TABLE CALCULATION FOR THE SYSTEM RELIABILITY DIAGRAM	6-35
TABLE 6.4-3: REDUCTION TABULATION	6-37
TABLE 6.4-4: LOGIC DIAGRAM EXAMPLES	6-39
TABLE 6.4-5: PROS AND CONS OF PHYSICS-OF-FAILURE PREDICTION MODELS	6-46
TABLE 6.4-6: ENVIRONMENTAL SYMBOL IDENTIFICATION AND DESCRIPTION	6-47
TABLE 6.4-7: RELIABILITY ANALYSIS SIMILAR ITEM	6-52
TABLE 6.4-8: GENERIC FAILURE RATE - λ_G (FAILURES PER 10 ⁶ HOURS) FOR DISCRETE SEMICONDUCTORS	6-55
TABLE 6.4-9: DISCRETE SEMICONDUCTOR QUALITY FACTORS - π_Q	6-56
TABLE 6.4-10: MAJOR INFLUENCE FACTORS ON PART RELIABILITY	6-57
TABLE 6.4-11: FORMULAS FOR CALCULATING MICROCIRCUIT RELIABILITY	6-58
TABLE 6.4-12: BIPOLAR COMPLEXITY FAILURE RATE C1	6-60
TABLE 6.4-13: ENVIRONMENTAL FACTOR - π_E	6-61

TABLE OF CONTENTS

LIST OF TABLES

	Page
TABLE 6.4-14: QUALITY FACTORS - π_Q	6-61
TABLE 6.4-15: BASIC APPROACH TO RELIABILITY PHYSICS ANALYSIS	6-69
TABLE 6.4-16: EXAMPLE OF A PINION RELIABILITY ANALYSIS	6-70
TABLE 7.2-1: QUESTIONS FOR PART SUPPLIERS.....	7-7
TABLE 7.2-2: HIDDEN HYBRID CHECKLIST.....	7-11
TABLE 7.2-3: GENERIC PART APPLICATION FACTORS.....	7-17
TABLE 7.3-1: PRINCIPLE RELIABILITY DEPENDENT STRESS FACTORS/DERATING FACTORS.....	7-31
TABLE 7.3-2: DERATING VALUES FOR TRANSISTORS.....	7-32
TABLE 7.4-1: COMPARISON OF PROTECTION DEVICES	7-48
TABLE 7.4-2: 0.5 μ S - 100 KHZ RING WAVE.....	7-56
TABLE 7.4-3: 8/20 μ S, 1.2/50 μ S COMBINATION WAVE.....	7-57
TABLE 7.4-4: COMPARISON OF VARIABILITY ANALYSIS METHODS	7-68
TABLE 7.5-1: DIAGNOSTIC IMPLICATIONS OF FAULT TOLERANT DESIGN APPROACHES	7-83
TABLE 7.5-2: REDUNDANCY TECHNIQUES	7-100
TABLE 7.5-3: RELIABILITY CALCULATIONS FOR EXAMPLE 2	7-107
TABLE 7.6-1: ENVIRONMENTAL COVERAGE CHECKLIST (TYPICAL)	7-129
TABLE 7.6-2: VARIOUS ENVIRONMENTAL PAIRS.....	7-131
TABLE 7.6-3: ENVIRONMENTAL EFFECTS	7-135
TABLE 7.6-4: LOW TEMPERATURE PROTECTION METHODS.....	7-142
TABLE 7.6-5: ENVIRONMENTAL STRESSES IMPROVEMENT TECHNIQUES IN ELECTRONIC EQUIPMENT	7-150
TABLE 7.6-6: SYSTEM USE CONDITIONS CHECKLIST (TYPICAL).....	7-154
TABLE 7.6-7: ENVIRONMENTAL ANALYSIS (INDUCED ENVIRONMENT).....	7-156
TABLE 7.6-8: ASSOCIATION OF FACTOR IMPORTANCE WITH REGION OF ENVIRONMENT	7-158
TABLE 7.7-1: COMPARISON BETWEEN HARDWARE AND HUMAN RELIABILITY [39].....	7-160
TABLE 7.7-2: HUMAN-MACHINE COMPARATIVE CAPABILITIES.....	7-167
TABLE 7.7-3: DATA BANKS AND THEIR AFFILIATIONS [55]	7-171
TABLE 7.7-4: DATA CATEGORIES OF NATIONAL DATA BANKS [55]	7-172
TABLE 7.7-5: MAPPS SCOPE.....	7-185
TABLE 7.8-1: FAILURE MODE DISTRIBUTION OF PARTS	7-193
TABLE 7.8-2: COLUMN DESCRIPTIONS FOR FIGURE 7.8-3	7-200
TABLE 7.8-3: SEVERITY CLASSIFICATION.....	7-207
TABLE 7.8-4: OCCURRENCE RANKING	7-207
TABLE 7.8-5: DETECTION RANKING.....	7-209
TABLE 7.11-1: DESIGN REVIEW GROUP, RESPONSIBILITIES AND MEMBERSHIP SCHEDULE.....	7-241
TABLE 7.11-2: RELIABILITY ACTIONS CHECKLIST	7-247

LIST OF TABLES

	Page
TABLE 7.12-1: RISKS AND CONSEQUENCES OF NOT MAKING BIT PART OF PRODUCT DESIGN	7-257
TABLE 7.12-2: FIRST ORDER DEPENDENCY MODEL FOR SIMPLE SYSTEM	7-258
TABLE 7.12-3: INHERENT TESTABILITY CHECKLIST	7-263
TABLE 7.13-1: APPLICATION MATRIX FOR SYSTEM PROGRAM DEVELOPMENT	7-273
TABLE 7.13-2: APPLICATION MATRIX FOR FACILITIES ACQUISITION.....	7-274
TABLE 8.3-1: DATA ON TIMES TO FAILURE OF 20 ITEMS	8-12
TABLE 8.3-2: MEDIAN RANKS	8-15
TABLE 8.3-3: FAILURE DATA FOR TEN HYPOTHETICAL ELECTRONIC COMPONENTS	8-23
TABLE 8.3-4: COMPUTATION OF DATA FAILURE DENSITY AND DATA HAZARD RATE	8-24
TABLE 8.3-5: FAILURE DATA FOR 1,000 B-52 AIRCRAFT	8-26
TABLE 8.3-6: TIME-TO-FAILURE DATA FOR S = 1000 MISSION HOURS	8-27
TABLE 8.3-7: COMPUTATION OF THEORETICAL EXPONENTIAL RELIABILITY FUNCTION FOR MTBF = 1546 HOURS	8-34
TABLE 8.3-8: OBSERVED FAILURE DATA	8-35
TABLE 8.3-9: CONFIDENCE LIMITS - NORMAL DISTRIBUTION	8-40
TABLE 8.3-10: CONFIDENCE INTERVAL	8-42
TABLE 8.3-11: DISTRIBUTION OF χ^2 (CHI-SQUARE).....	8-44
TABLE 8.3-12: FACTORS FOR CALCULATION OF MEAN LIFE CONFIDENCE INTERVALS FROM TEST DATA (FACTORS = $2/\chi^2_{P,D}$)	8-48
TABLE 8.3-13: CRITICAL VALUES $d_{\alpha,n}$ OF THE MAXIMUM ABSOLUTE DIFFERENCE BETWEEN SAMPLE AND POPULATION RELIABILITY FUNCTIONS	8-54
TABLE 8.7-1: ACTIVATION ENERGIES ASSOCIATED WITH VARIOUS SILICON SEMICONDUCTOR FAILURE MECHANISMS	8-166
TABLE 9.2-1: ASSESSING THE ORGANIZATIONAL COMMUNICATIONS GAP	9-7
TABLE 9.2-2: SUMMARY: LIFE CYCLE DIFFERENCES	9-12
TABLE 9.3-1: SOFTWARE DESIGN TECHNIQUES	9-17
TABLE 9.3-2: SOFTWARE CODING TECHNIQUES	9-17
TABLE 9.4-1: SOFTWARE DEVELOPMENT PROCESS SELECTION	9-18
TABLE 9.4-2: CLEANROOM PERFORMANCE MEASURES (REF. [11])	9-30
TABLE 9.5-1: COMPARING PREDICTION AND ESTIMATION MODELS	9-31
TABLE 9.5-2: SOFTWARE RELIABILITY PREDICTION TECHNIQUES	9-32
TABLE 9.5-3: TERMS IN MUSA'S EXECUTION TIME MODEL	9-33
TABLE 9.5-4: PUTNAM'S TIME AXIS MILESTONES	9-34
TABLE 9.5-5: RL-TR-92-52 TERMINOLOGY	9-36

TABLE OF CONTENTS

LIST OF TABLES

	Page
TABLE 9.5-6: AMOUNT OF HISTORICAL DATA INCLUDED	9-36
TABLE 9.5-7: SUMMARY OF THE RL-TR-92-52 MODEL	9-37
TABLE 9.5-8: REGRESSION EQUATION COEFFICIENTS	9-39
TABLE 9.5-9: NOTATIONS FOR THE EXPONENTIAL DISTRIBUTION MODEL	9-41
TABLE 9.5-10: VARIOUS EXPONENTIAL MODELS	9-42
TABLE 9.6-1: SOFTWARE RELIABILITY ALLOCATION TECHNIQUES (REF. [2])	9-52
TABLE 9.6-2: SOFTWARE FUNCTIONS BY SYSTEM MODE - EXAMPLE	9-51
TABLE 9.6-3: COMPLEXITY PROCEDURES	9-56
TABLE 9.8-1: HARDWARE FAILURE SEVERITY LEVELS (REF. [26])	9-65
TABLE 9.8-2: SOFTWARE FAILURE SEVERITY LEVELS (REF. [5])	9-66
TABLE 9.8-3: SOFTWARE FAILURE MODES AND CRITICALITY ANALYSIS CATEGORIES	9-67
TABLE 10.1-1: CONCEPT OF SYSTEM EFFECTIVENESS	10-1
TABLE 10.1-2: ADVANTAGES AND DISADVANTAGES OF COTS/NDI	10-5
TABLE 10.1-3: R&M ACTIVITIES FOR NEW DEVELOPMENT ITEMS AND FOR COTS	10-6
TABLE 10.3-1: SYSTEM R&M PARAMETERS	10-20
TABLE 10.3-2: PART QUALITY FACTORS (MULTIPLY SERIES MTBF BY)	10-22
TABLE 10.3-3: ENVIRONMENTAL CONVERSION FACTORS (MULTIPLY SERIES MTBF BY)	10-23
TABLE 10.3-4: TEMPERATURE CONVERSION FACTORS (MULTIPLY SERIES MTBF BY)	10-24
TABLE 10.3-5: AIRCRAFT RECEIVER CONVERSION: AIRBORNE OPERATING TO GROUND DORMANT FAILURE RATE (EXAMPLE)	10-25
TABLE 10.3-6: RELIABILITY TRANSLATION MODELS	10-26
TABLE 10.3-7: DEFINITIONS OF KEY R&M SYSTEM PARAMETERS	10-29
TABLE 10.4-1: AVAILABILITY OF SOME REDUNDANT SYSTEMS BASED ON EXPONENTIAL FAILURE AND REPAIR DISTRIBUTIONS	10-48
TABLE 10.6-1: ALTERNATIVE DESIGN TRADE-OFF CONFIGURATIONS	10-83
TABLE 10.6-2: COST COMPARISON OF ALTERNATIVE DESIGN CONFIGURATIONS	10-83
TABLE 10.7-1: PRELIMINARY SYSTEM AND SUBSYSTEM RELIABILITY SPECIFICATIONS	10-95
TABLE 10.10-1: LIFE CYCLE COST BREAKDOWN	10-115
TABLE 11.2-1: MIL-Q-9858 QUALITY PROGRAM ELEMENTS	11-9
TABLE 11.2-2: QUALITY ENGINEERING TASKS	11-12
TABLE 11.2-3: FOUR TYPES OF FAILURES	11-15

LIST OF TABLES

	Page
TABLE 11.2-4: SCREENING ENVIRONMENTS VERSUS TYPICAL FAILURE MECHANICS	11-37
TABLE 11.2-5: RISKS AND RESULTS OF ESS AT VARIOUS LEVELS	11-39
TABLE 11.2-6: BASELINE VIBRATION PROFILE	11-42
TABLE 11.2-7: BASELINE THERMAL CYCLE PROFILE	11-43
TABLE 11.2-8: TEST CONDITIONS MATRIX (TAKEN FROM MIL-HDBK-781) ...	11-48
TABLE 11.4-1: FAILURE MODES ENCOUNTERED WITH ELECTRONIC COMPONENTS DURING STORAGE	11-59
TABLE 11.4-2: STORAGE-INDUCED QUALITY DEFECTS	11-65
TABLE 11.5-1: DEPOT MAINTENANCE REQUIREMENT AREAS	11-79
TABLE 12.4-1: COMMON RELIABILITY PROGRAM ELEMENTS	12-18
TABLE 12.5-1: RELIABILITY PROGRAM ACTIVITIES TO BE CONSIDERED IN THE CONCEPT EXPLORATION PHASE.....	12-22
TABLE 12.5-2: RELIABILITY PROGRAM ACTIVITIES TO BE CONSIDERED IN THE PROGRAM DEFINITION AND RISK REDUCTION PHASE	12-23
TABLE 12.5-3: RELIABILITY PROGRAM ACTIVITIES TO BE CONSIDERED IN THE ENGINEERING AND MANUFACTURING DEVELOPMENT PHASE	12-24
TABLE 12.5-4: RELIABILITY PROGRAM ACTIVITIES TO BE CONSIDERED IN THE PRODUCTION, DEPLOYMENT, AND OPERATIONAL SUPPORT PHASE	12-25
TABLE 12.8-1: TYPES OF DESIGN-TO-COST PROGRAMS	12-44
TABLE 12.8-2: FEATURES OF CURRENT WARRANTY-GUARANTEES PLANS ...	12-52